

# POWERFLEX®

## PART NUMBER

# PFF26-114

## DESCRIPTION

## Rear Upper Control Arm Bush

### Contents (parts per pack):

6 x B Polyurethane Bushes	4 x Outer Shells
2 x A Polyurethane Bushes	1 x PTFE/Silicone Grease
4 x Stainless Steel Sleeves	1 x Fitting Tool
2 x Stainless Steel Washers	6 x Plated Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original rubber bush including its outer shell from the arm.

**Note: When removing the OE bush from the arm, place the supplied fitting tool between the arm to ensure the arm does not collapse whilst pressing as shown in Fig 1.**

2. Clean any dirt and corrosion from the bore of the arm, removing any burrs or sharp edges with a rounded file.
3. With the fitting tool still in place, press the outer shell into the arm as shown in Fig 2. Start with the lead-in and ensure it is square to the arm when being pressed in. Remove the fitting tool once finished.
4. For the outer arm to hub bush, insert the thicker Bush A into the flanged side of the outer shell and the thinner Bush B in from the opposing side.
5. For the inner arm to subframe bush, insert both A Bushes into the shell.
6. Apply some of the supplied grease to the bore of the bush and press in the stainless steel sleeves. The sleeves are intentionally longer than the bushes to allow for the washer fitment.
7. Fit the supplied 26-114W machined washer on the hub side of the outer arm to hub bush. This is to provide clearance for the machined face of the hub assembly.
8. Fit the supplied plated washers to each of the remaining open bush faces when presenting the arm to the vehicle.
9. Tension all hardware to the manufacturer's recommended torque settings.



Figure 1

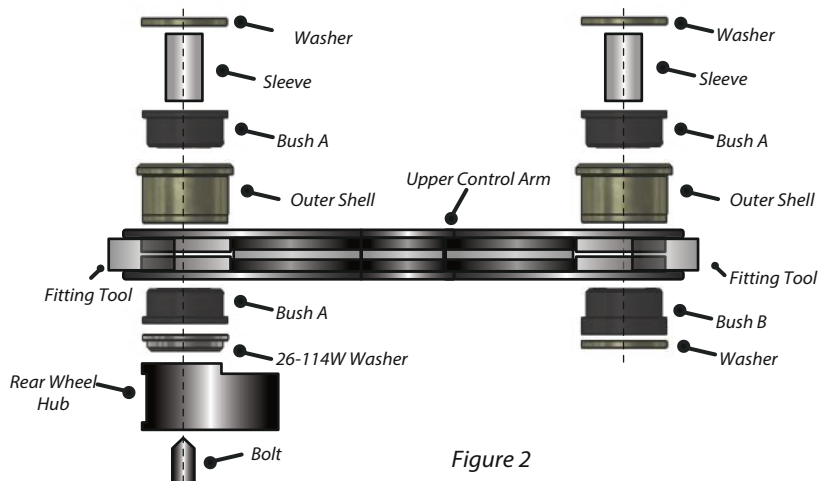


Figure 2