

POWERFLEX®

PART NUMBER

PFF69-309

DESCRIPTION

Steering Rack Mounting Bushes

INSTALLATION GUIDE

Contents (parts per pack):

4 x Polyurethane Bushes 1 x PTFE/Silicone Grease

2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

Fitting Instructions:

1. Remove the bolts from the steering rack only to allow removal of the bushes whilst the rack remains on the vehicle.
2. Using a bush extraction tool, or an improvised pulling tool using a threaded bar and socket, remove the bushes from the steering rack.
3. Clean any dirt or burrs from the bore of the rack, removing any sharp edges with a rounded file.
4. Pulling the rack away from the subframe slightly, press the bush halves into each side of the rack.
5. Apply the supplied grease to the bore of the bushes and insert the stainless steel sleeve, pressing it in until it sits flush to the bushes.
6. Refit the steering rack to the vehicle using the original bolts and tension all hardware to the manufacturers recommended torque settings.



Figure 1



Figure 2



Figure 4



Figure 3